

FC21 - <offline>

"Xfer\_Misc"  
**Name:**  
**Author:**  
**Family:**  
**Version:** 0.1  
**Block version:** 2  
**Time stamp Code:** 06/26/2011 08:40:27 PM  
**Interface:** 08/09/2010 09:27:52 PM  
**Lengths (block/logic/data):** 00518 00408 00006

Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

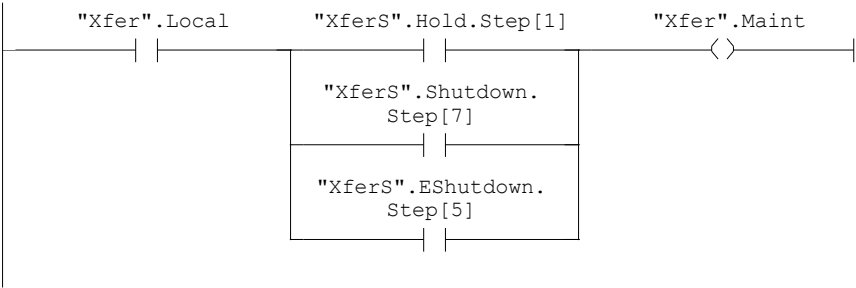
Block: FC21

Example 21.4 Xfer Maintenance mode, abnormal conditions, and time remaining logic

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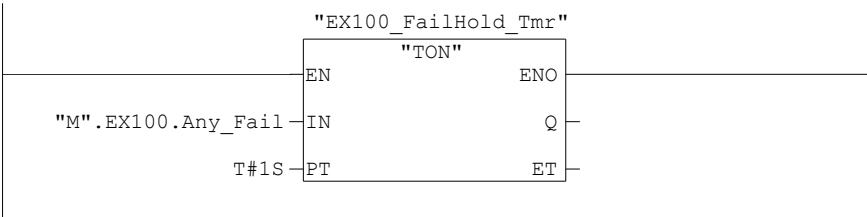
Network: 1      Maintenance privilege for device control

Unit device manual control allowed when local control granted and in safe state.

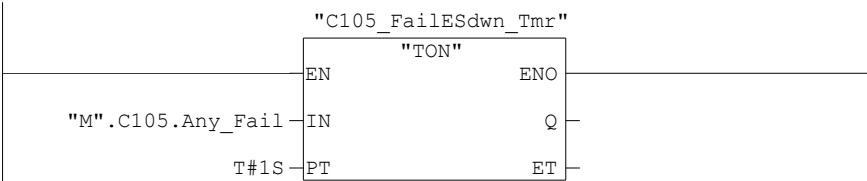


Network: 2

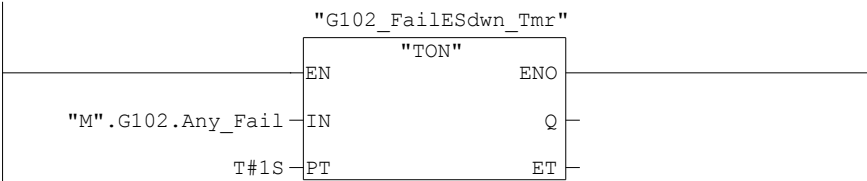
EX100 Fail to Hold



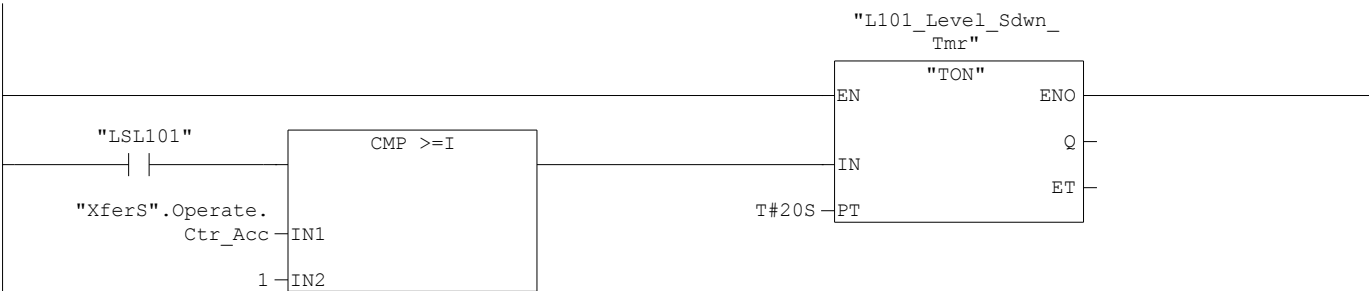
Network: 3
C105 Fail to E-Shutdown



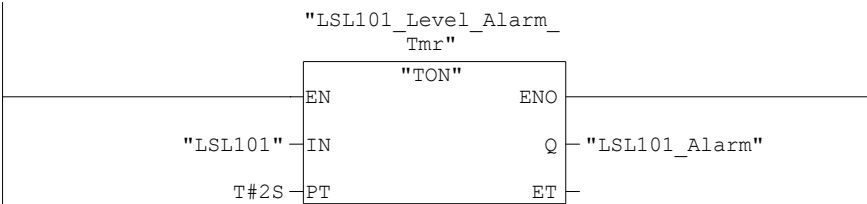
Network: 4
G102 Fail to E-Shutdown



Network: 5
Low bin for 20 secs while transfer in progress goes to Shutdown



Network: 6      Bin Low Level Alarm
Low bin for 2 seconds generates alarm.



Network: 7
Clear time remaining to OI if not in conveyor cleaning step or next-to-last step

